



Technical Bulletin

Bulletin #: V011210-01

Issue Date: January 12, 2010

Film Carriage Spring Packaging Procedure Change Notice

Summary

To assist customers who utilize lower gauge or non-premium grade films in very low tension applications, Orion is now including a light duty film tension spring with all FLEX series wrappers in addition to our standard duty spring.

Procedure Change

The additional light duty spring will be located in the control panel and labeled as Light-Duty spring. Customers or Distributors can replace the standard duty spring (regularly equipped on the machine) if the supplied film proves problematic. FLEX manuals will be updated to reflect the change.

Instructions to Distributors

The light duty spring (# 11424, 50-coil) is a direct replacement for the regularly equipped standard duty spring (#10047, 40-coil) in extreme low tension or light weight or budget film applications. If the light duty spring is used, re-calibration of the film feed parameter values may be necessary. Lower "ZERO" and less "GAIN" values are recommended for proper film payout response when the light duty spring is employed.

Spring Location



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